

Date: Wednesday, 21/05/2008 9:57:47 AM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 407 HIGH AFT X-TUBE ASSEMBLY
 Job Number : 39363
 Estimate Number : 10528
 P.O. Number :
 This Issue : 21/05/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : CROSSTUBES
 Previous Run : 39079
 Part Number : D407667205
 Drawing Number : D407-667-245 REV D
 Project Number : N/A
 Drawing Revision : D
 Material :
 Due Date : 06/06/2008 Qty: 1 Um: Each
 Written By :
 Checked & Approved By : JLD 08.5.21
 Comment : Est Rev:C 05.09.02 Add holes for compatibility with Bell
 Skidtubes KJ/JLM
 Est Rev:D Added Magnobond,Rubber Cushion & Clamps
 07-02-19 JLM
 ****CHANGE TO CHG 005 - IF USING D2894-1 B35578 OR
 GREATER****

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels as per PPP D407-667-205CHG004

08/05/21 JLD 08.5.21

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

3.0 D407667205TRN CROSSTUBE TURNING DETAIL



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

CROSSTUBE TURNING DETAIL

batch 339270

EL 8-5-21

4.0 BENDING BENDING MACHINE - SKIDTUBES



Comment: LANDING GEAR RESOURCE 1

1-Bend tube as per Dwg D407-667-245 using CNC bender program 407 Aft and Folio FT

EL 8-5-21

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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Job Number:



Seq. #:

Machine Or Operation:

Description:

5.0

QC6

DIMENSIONAL CHECK



PC

Comment: DIMENSIONAL CHECK

6.0

CROSSTUBES

CROSSTUBES RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

Scribe tube to identify on the inner chamber in the cuff B# B#
1-Drill pilot holes in tube using drill Jig DT8583 & DT8584 as per Dwg D407-667-245. Drill all (3) top holes.

2-Drill and Ream all holes in tube to finish size using drill Jig DT8583 & DT8584 as per Dwg D407-667-245 Check dimensions between holes on all four sides.

3-Flip tube and switch drilling Jigs from right to left, left to right. Locate Jigs off existing holes using "T" pins.

4-Drill pilot holes using drill Jig DT8583 & DT8584 as per Dwg D407-667-245. Drill only the top (2) holes.

5-Drill & ream the top (2) holes to finish size using drill Jig DT8583 & DT8584 as per Dwg D407-667-245

6-Drill Aft rivet holes using drill Jig DT8789 as per Dwg D407-667-245. Note: Aft side has 3x top holes.

7-Drill Fwd rivet holes using drill Jig DT8789 as per Dwg D407-667-245. Drill only the top (3) holes.

8-C'sink holes as per Dwg D407-667-245. Allow rivet to sit below surface to compensate for paint.

9-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D407-667-245

EL/JR
8-5-02

- AWM 8-5-02

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

| W/O: | | WORK ORDER CHANGES | | | | | |
|---------|------|---------------------------------|--------------------|----------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| 0805-21 | 5.0 | QCIS required. Permanent change | <i>[Signature]</i> | 08/05/22 | | 0805-21 | 08-05-21 |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

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Job Number: 39363

Part Number: D407667205

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

Liquid Penetrant Inspection as per QSI 0380r

Issue P/O: 6439 LPI as per ASTM 1417

Level 2 Attach copy of NDT results to work order

C 08/05/26 ①

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Inspect for transit damage

Ensure copy of NDT results attached to work order.

C 08/05/26 ①

12.0

QC15

DIMENSIONAL CHECK OF X-TUBES



Comment: DIMENSIONAL CHECK OF X-TUBES

ml 08 05 26 ①

13.0

SPRAY PAINTING

SPRAY PAINTING



Comment: SPRAY PAINTING

1-Prime inside and outside crosstube as per QSI 005 4.2

2-Paint outside crosstube with White Imron as per QSI 005 4.2

> ml 08 05 26 ①

14.0

QC14

INSPECT SPRAY PAINT



Comment: Inspect Spray Paint

Wrap in plastic bag to protect from scratches

IT 08 - 05 - 27

15.0

D2856400

Abrasion Strip



Comment: Qty.: 1.3524 f(s)/Unit Total: 1.3524 f(s)

Pick:

Qty Part number Description Batch

2 D2856-400(Cut to 7.73") Abrasion Strip

35900 ml 08 05 28

16.0

D2873043

Nut Plate Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part number Description Batch

2 D2873-043

Nut Plate

37340 ml 08 05 28

| W/O: | | WORK ORDER CHANGES | | | | | |
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Job Number: 39363

Part Number: D407667205

Job Number:



Seq. #:

Machine Or Operation:

Description :

17.0

D2873045

Nut Plate Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part number Description Batch

2 D2873-045 Nut-Plate 37341

ml 08 05 28

18.0

D28941

2.750 Support



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part number Description Batch

1 D2894-1 Support 21475

ml 08 05 27

19.0

D31901

Chafing Shield



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part number Description Batch

2 D3190-1 Chafing Shield 37343

ml 08 05 28

20.0

D3595

Rubber Cushion (per sq ft)



Comment: Qty.: 0.0246 sf(s)/Unit Total : 0.0246 sf(s)

Rubber Cushion

2X .750" X 4.30"

Batch: 38618

ml 08 05 27

21.0

MS20601AD4W8

RIVET



Comment: Qty.: 14.0000 Each(s)/Unit Total : 14.0000 Each(s)

Pick:

Qty Part number Description Batch

14 MS20601AD4W8 Rivet 107376

ml 08 05 28

22.0

MS2192022

Clamp(per MIL-DTL-8783C)



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part number Description Batch

4 MS21920-22 Clamp 106627 x 3 ~~107545~~ x 1

ml 08 05 28

| W/O: | | WORK ORDER CHANGES | | | | | |
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Job Number: 39363

Part Number: D407667205

Job Number:



Seq. #:

Machine Or Operation:

Description :

23.0

MS2192025

Clamp(per MIL-DTL-8783C)



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Clamp(per MIL-DTL-8783C)

Batch: 107973

ml 08 05 27

24.0

CROSSTUBES

CROSSTUBES RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

1-Install abrasion strips as per QSI 035 using DT8674. Install chafing shield as per Dwg D407-667-245. Note: (3) top holes should be facing up.

ml 08 05 28 ①

2- Lightly scuff the bonded area using a 320 grit sand paper and clean the area with 41058 wash 'n' wipe

ml 08 05 27 ①

3-Install support with magnobond and install clamps as per Dwg D407-667-245. Torque clamps to 80-100 in lb

ml 08 05 28 ①

A/R Magnobond

Batch:

107621

EXP:

08/2009

Time: 10:30 am

ml 08 05 27 ①

4-Install nut plates as per Dwg D407-667-245. Touch-up rivet heads with Imron paint.

ml 08 05 28 ①

25.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/05/28 ①

26.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

27.0

AN534A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Bolt

Batch:

M107973

AS 08/05/29 ①

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Job Number: 39363

Part Number: D407667205

Job Number:



Seq. #:

Machine Or Operation:

Description :

28.0

MS21042L5

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut

Batch:

M107464

AS 08/05/29 (X)

29.0

AN510A

Bolt



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:Packing Kit

Qty Part number

Description

Batch

10 AN5-10A

Bolt

M107013

AS 08/05/29 (X)

30.0

AN532A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:Packing Kit

Qty Part number

Description

Batch

4 AN5-32A

Bolt

M106519

AS 08/05/29 (X)

31.0

AN960JD516

Washer



Comment: Qty.: 18.0000 Each(s)/Unit Total : 18.0000 Each(s)

Pick:Packing Kit

Qty Part number

Description

Batch

18 AN960JD516

Washer

M107534

AS 08/05/29 (X)

32.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

S 08/05/29 (X)

33.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and in kanban rack

Location:

~~D407667205~~

8/5/29

SIP

34.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/05/29

Job Completion



MF 08-05-29

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

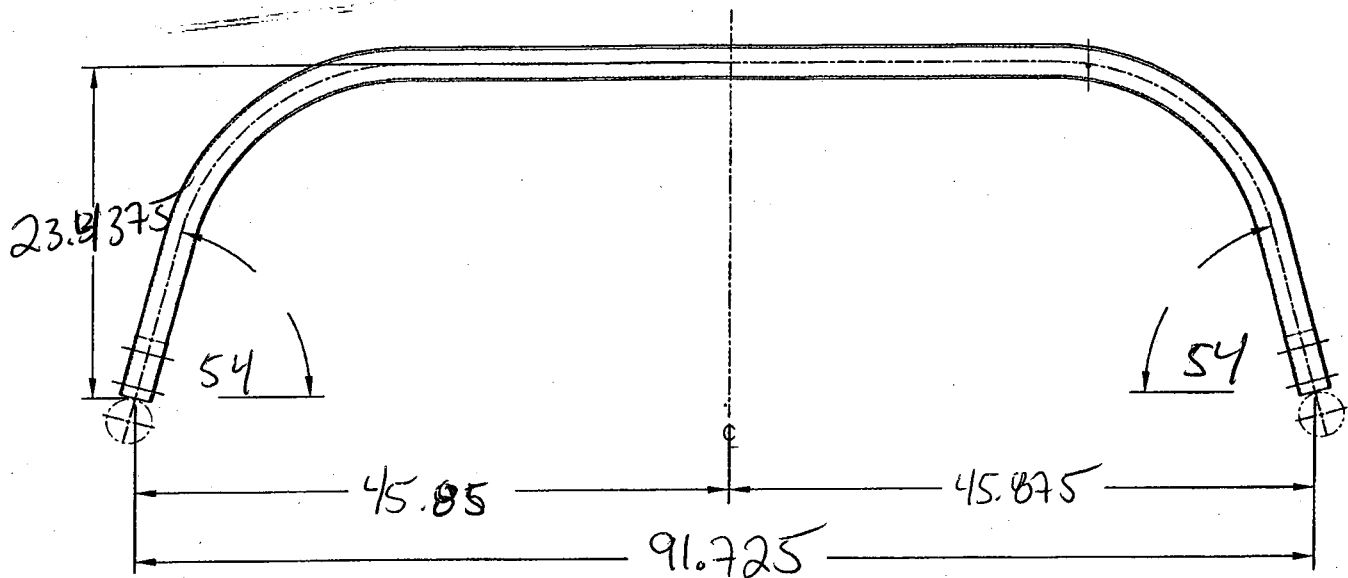
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NOTE: Date & initial all entries

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|---------------------------------------|--|--------------|--------------|
| DART AEROSPACE LTD | | Work Order: | 39363 |
| Description: Crosstube High Aft (407) | | Part Number: | D407-667-205 |
| Inspection Dwg: D407-667-245 Rev: D | | Page 1 of 1 | |

| Required Dimension | Min | Max |
|--------------------|-------|-------|
| Height | 23.46 | 23.58 |
| 1/2 Span | 45.86 | 45.98 |
| Angle | 54 | 56 |
| Total Span | 91.72 | 91.96 |



| Comments |
|----------|
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|-----------------|----------|
| QC15 Inspection | |
| Date | 08.05.21 |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------|------------|----------|
| A | 07.02.06 | New Issue | KJ/JM | |

DART

| | | | |
|---------------------|-----------------------|--|------------------------|
| DESIGN <i>PH</i> | DRAWN BY <i>PH</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>H</i> | APPROVED <i>H</i> | DRAWING NO. D407-667-245 | REV. D SHEET 1 OF 3 |
| DATE 07.02.07 | | TITLE CROSSTUBE ASS'Y (407 HIGH AFT) | SCALE NTS |
| A | 02.05.13 | NEW ISSUE | |
| B | 03.05.21 | ADD CHAFING SHIELD | |
| C | 05.07.26 | ADD HOLES AND NUT PLATES FOR COMPATABILITY WITH BHT/AA SKIDTUBES | |
| D | 07.02.07 | ADD VIEW FOR OEM SKID HOLES, ROTATE ORIENTATION OF CLAMPS SECTION F-F, REMOVE -851 ABRASION STRIP, ADD MAGNOBOND 6398, ADD CUSHION | |

RELEASED

07.02.14 *H*

| Qty | Part Number | Description |
|-----|---------------|-----------------------------------|
| X | D407-667-245 | CROSSTUBE ASSEMBLY (407 HIGH AFT) |
| 1 | D6011-115 | CROSSTUBE |
| 2 | D2856-400-773 | ABRASION STRIP |
| 2 | D2873-043 | NUT PLATE |
| 2 | D2873-045 | NUT PLATE |
| 1 | D2894-1 | SUPPORT |
| 2 | D3190-1 | CHAFING SHIELD |
| 2 | D3595-075-430 | RUBBER CUSHION |
| 14 | MS20601AD4W8 | RIVET (OR NAS9302B-4-8) |
| 4 | MS21920-22 | CLAMP |
| 2 | MS21920-25 | CLAMP (OR MS21920-24) |

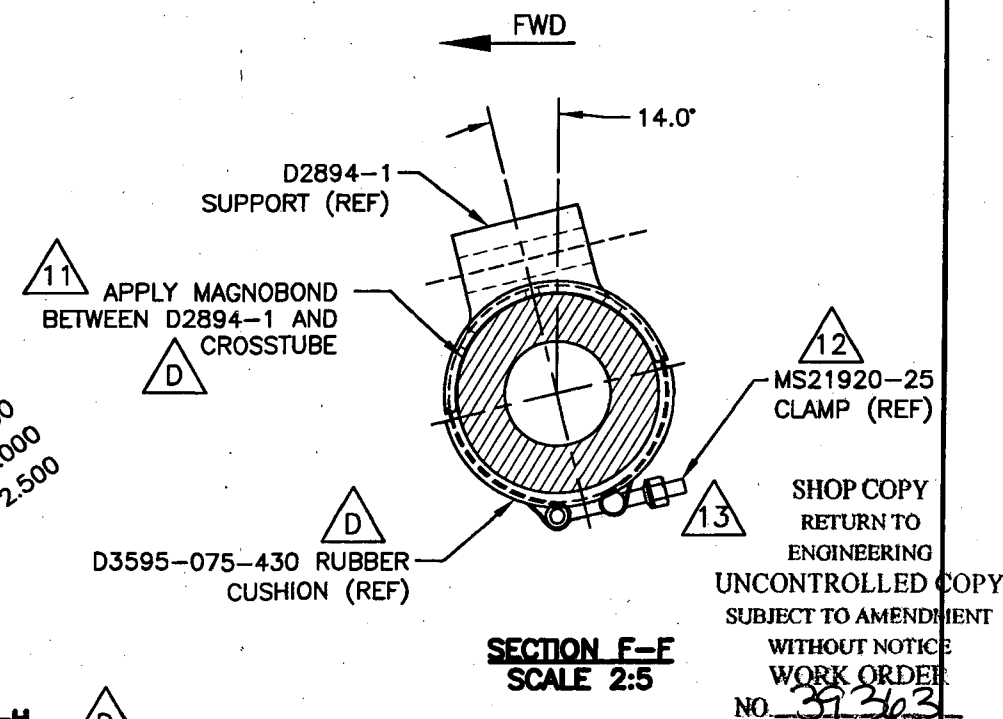
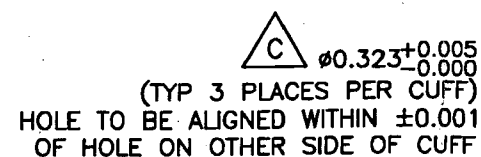
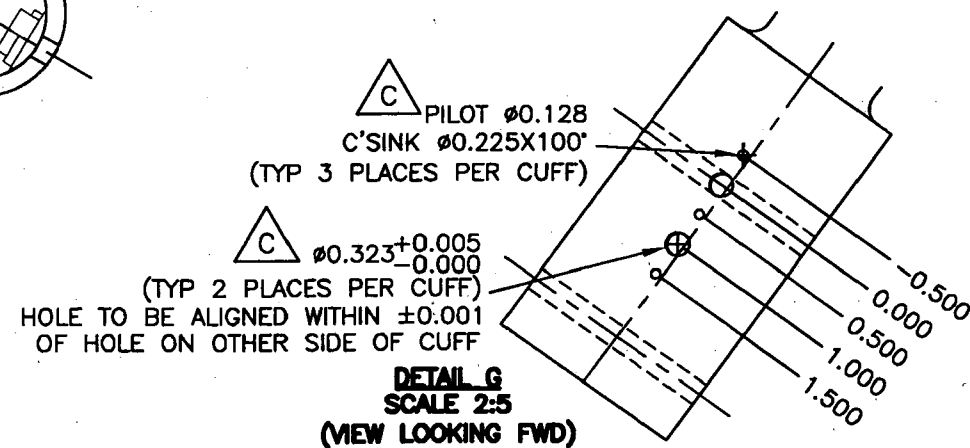
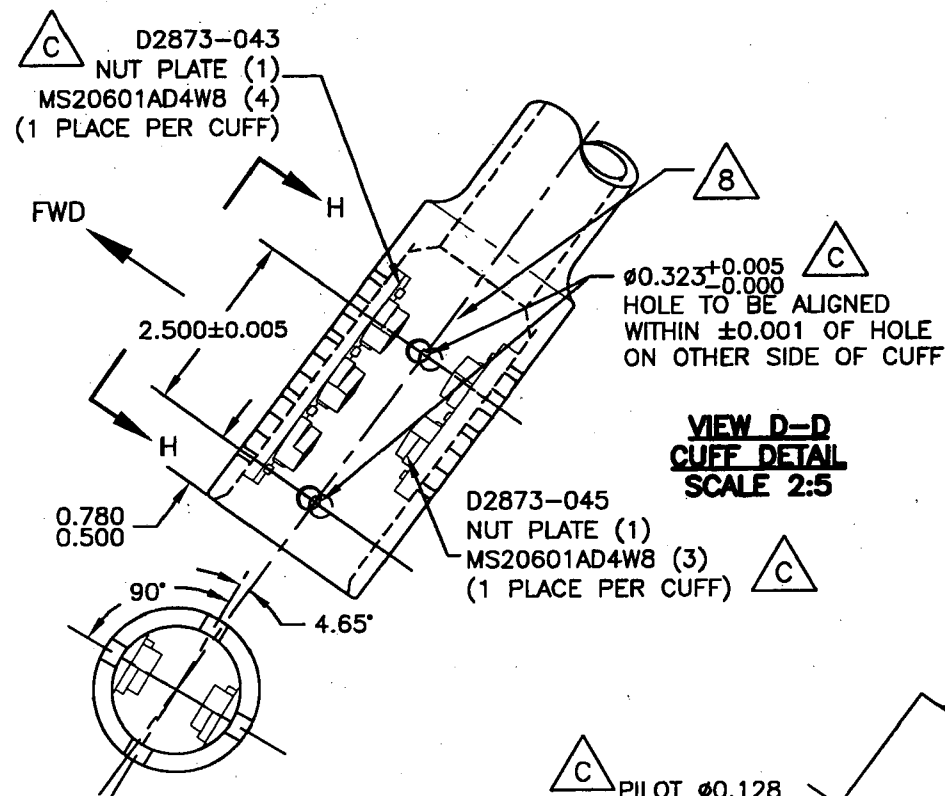
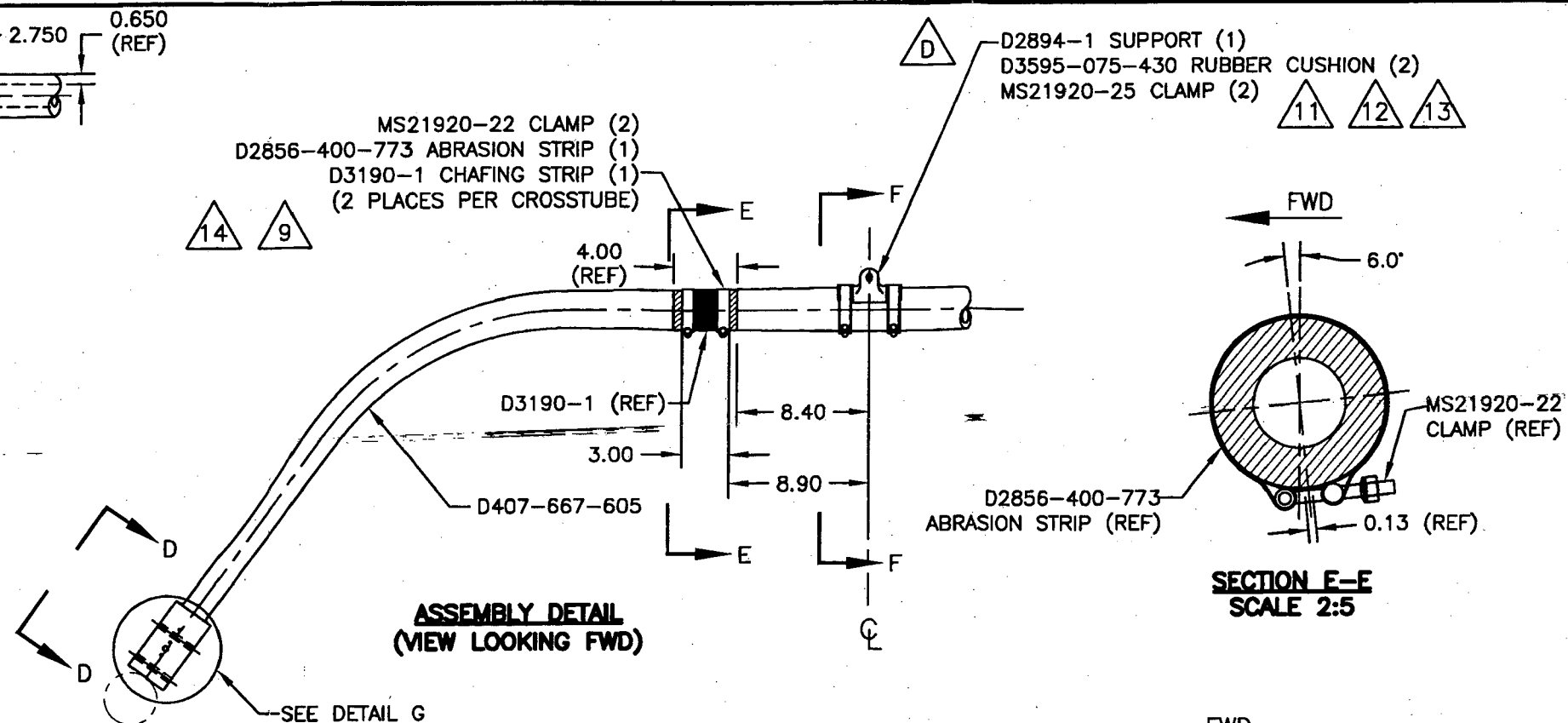
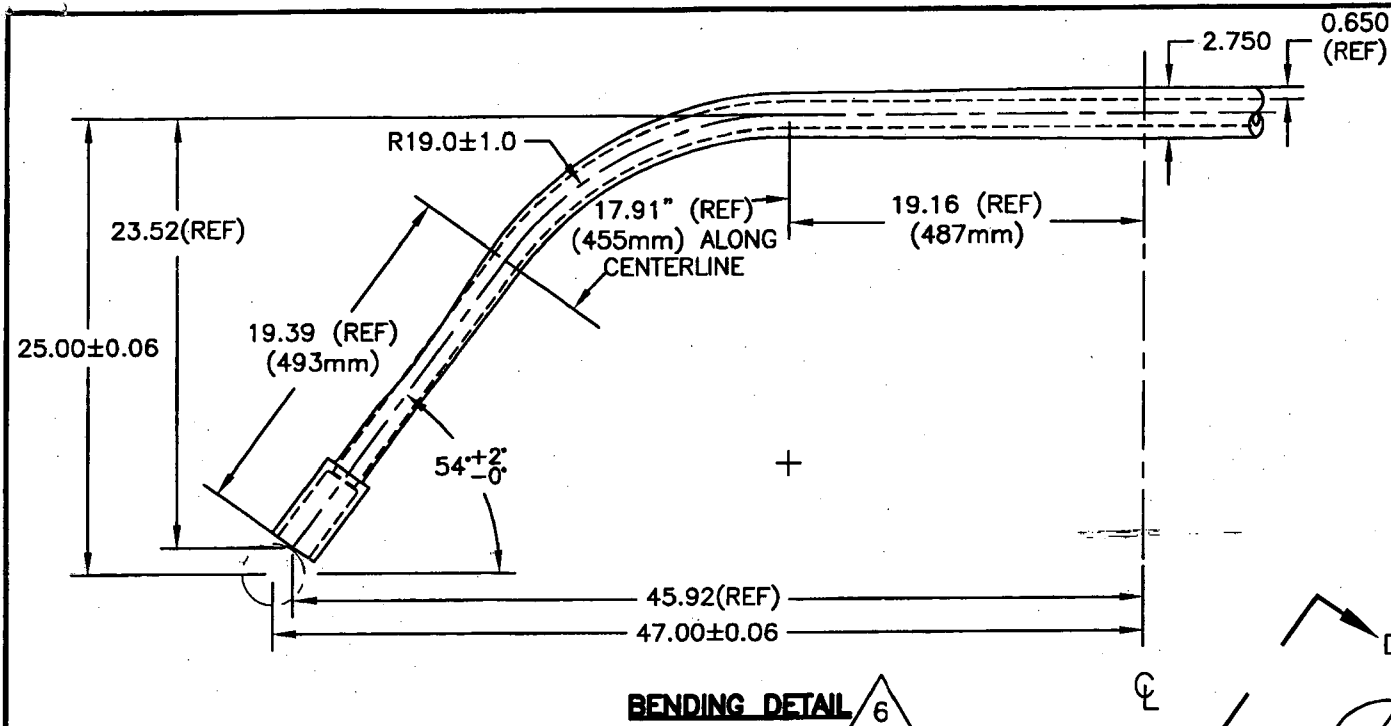
GENERAL NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 2) MATERIAL: MANUFACTURED FROM D6011-115
FINISHED LENGTH = 112.91±0.020
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2
PAINT OUTSIDE PER DART QSI 005 4.2
- 4) PART IS SYMMETRIC ABOUT CENTERLINE.
- 5) RUN-OFF PART. BLEND OUT EDGE LONGITUDINALLY, TRANSITION SHOULD BE SMOOTH.
- 6) BEND PROGRESSIVELY WITH A MINIMUM OF 6 PASSES. MAXIMUM TUBE FLATTENING DUE TO BENDING IS 6% BASED ON O.D.
- 7) LIQUID PENETRANT INSPECT OUTSIDE SURFACE OF CROSSTUBE PER QSI 038.
- 8) SCRIBE DART PART NUMBER AND BATCH NUMBER IN THIS AREA WITH VIBRATING STYLUS.
- 9) INSTALL D2856-400-773 ABRASION STRIP WITH A 0.13 (REF) GAP ON BOTTOM SIDE OF CROSSTUBE, PER QSI 035.
- 10) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE.
- 11) INSTALL D2894-1 CENTER SUPPORT USING A 0.03" TO 0.06" THICK LAYER OF MAGNOBOND 6398 PER QSI 015. LET CURE FOR 12 HOURS AFTER INSTALLATION AND PRIOR TO PACKAGING.
- 12) INSTALL MS21920-25 CLAMPS WITH D3595-075-430 RUBBER CUSHIONS TO SECURE D2894-1 SUPPORT ON TOP SIDE OF THE CROSSTUBE. ENSURE CLAMPS ARE OPPOSITE CROSSTUBE SUPPORT.
NOTE: MS21920-24 CLAMPS CAN BE USED TO ACCOMMODATE VARYING DIAMETERS. ENSURE THERE IS A MINIMUM OF 1.5 THREADS IN SAFETY ON THE NUTS.
- 13) TORQUE CLAMPS 80 TO 100 IN-LB.
- 14) INSTALL D3190-1 CHAFING SHIELDS SO THAT OVERLAP IS ON BOTTOM SIDE OF CROSSTUBE OPPOSITE D2894-1 SUPPORT.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 391363

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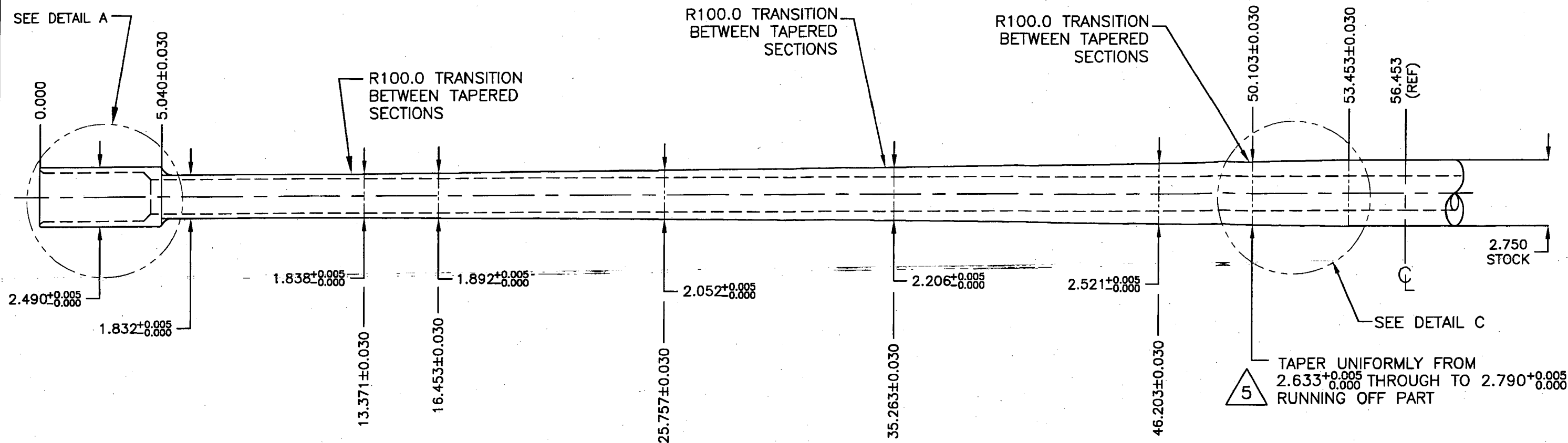
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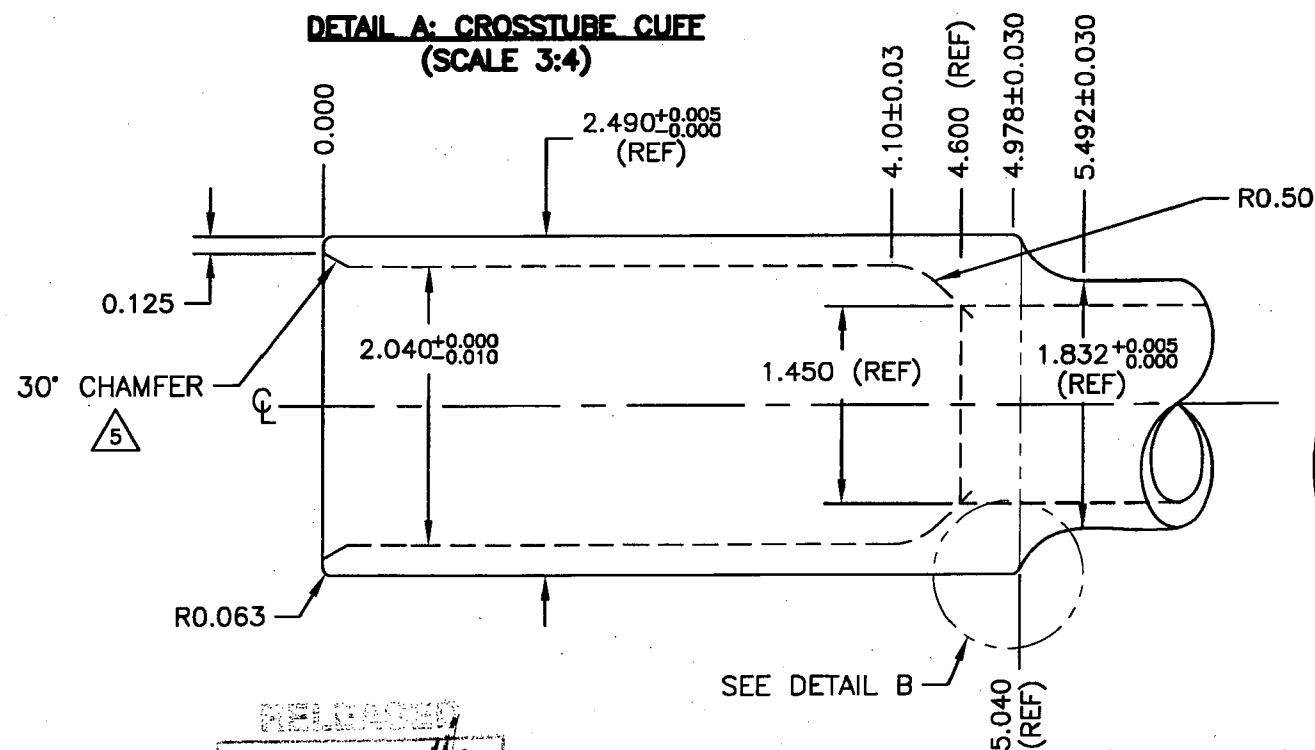
| | | | |
|------------------|---|-----------------------------|---|
| DESIGN PH | DRAWN BY PH | DART | DART AEROSPACE LTD. HAMMERSBURY, ONTARIO, CANADA |
| CHECKED PH | APPROVED PH | DRAWING NO. D407-667-245 | REV. D SHEET 2 OF 3 |
| DATE 07.02.07 | TITLE CROSSTUBE ASS'Y (407 HIGH AFT) | SCALE 1:10 | |

07.02.14

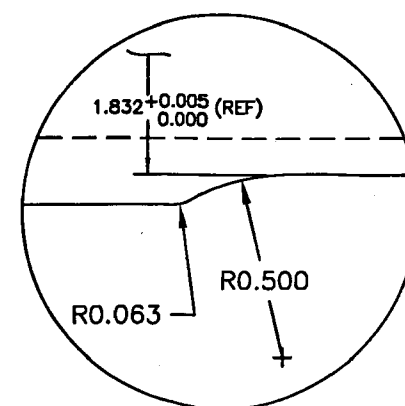


D407-667-245 MACHINING DETAIL

DETAIL A: CROSSTUBE CUFF
(SCALE 3:4)

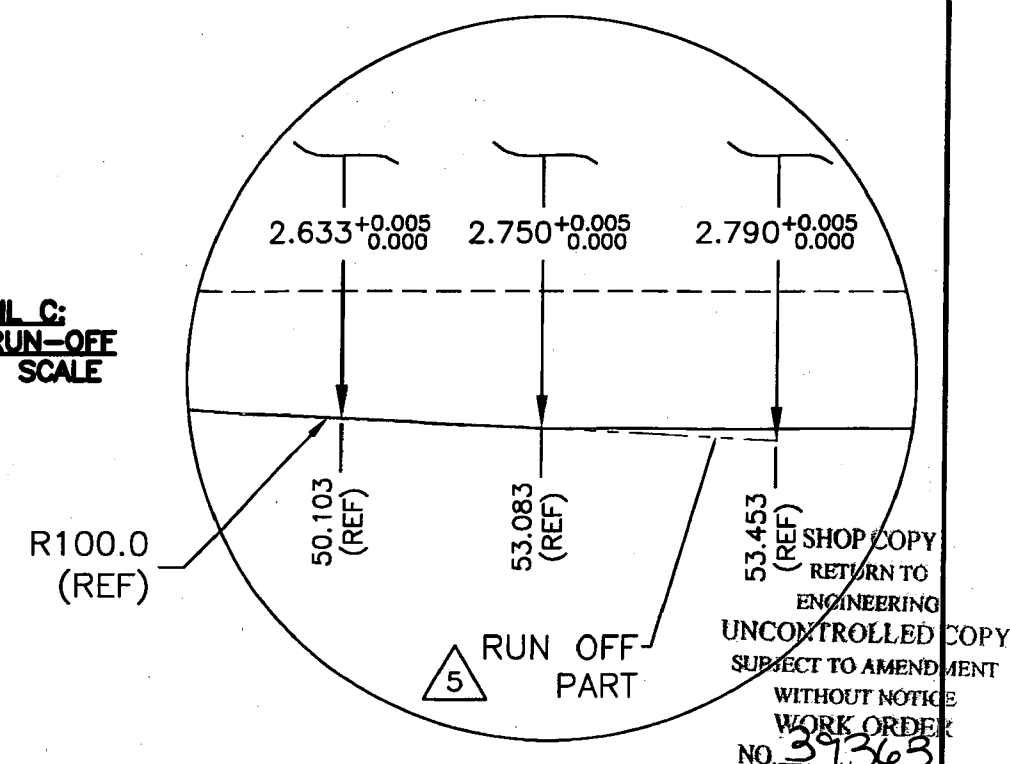


RELEASED
07.02.14



DETAIL B: CUFF
TRANSITION
SCALE 2:1

DETAIL C:
TAPER RUN-OFF
NOT TO SCALE



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HAINESBURY, ONTARIO, CANADA

DRAWING NO.
D407-667-245

REV. D

SHEET 3 OF 3

TITLE
CROSSTUBE ASS'Y (407 HIGH AFT)

SCALE

1:4



LIQUID PENETRANT TEST REPORT

P - 1307 1

| | | | | | | | |
|------------------|--|-----------------|-------------------|---------------|-----------------------------|-----------------------------|---|
| CLIENT | DART AEROSPACE | DATE | MAY 23, 2008 | PAGE | 1 | OF | 1 |
| ATTENTION | LINDA LACELLE | ACUREN JOB NO. | 188 08 1307 | TIME | AM <input type="checkbox"/> | PM <input type="checkbox"/> | |
| ADDRESS | 1270 ABERDEEN ST HAWKESBURY, ONT. | PO/NO. | 6439 | WORK LOCATION | HAWKESBURY | | |
| PROJECT | 407 HIGH AFT X TUBE, 212/205 HIGH FED X TUBE | ACCEPTANCE STD. | ASTM 1417/QSI-038 | REV./DATE | 2005 | | |
| ITEM(S) EXAMINED | JOB #S 212/205-38960, 38961. <u>407 39363</u> 39364. | | | | | | |

| | | |
|--|---------------------------------|----------------------------------|
| JOB DESCRIPTION | PROCEDURE NO. LT-0002 REV./DATE | TECHNIQUE NO. LT-TECH2 REV./DATE |
| PART NO. D212664101/D407667205. | MATERIAL ALODINED ALUM. | THICKNESS |
| SCOPE: -WET FLOURESCENT LIQUID PENETRANT INSPECTION CARRIED OUT ON 100% EXTERNAL SURFACE | | |

TEST DETAILS

| | | | | | |
|-----------------------|---|----------------------------------|--|--|--|
| METHOD | <input checked="" type="checkbox"/> FLUORESCENT | <input type="checkbox"/> VISIBLE | <input checked="" type="checkbox"/> WATER WASH | <input type="checkbox"/> SOLVENT REMOVABLE | <input type="checkbox"/> POST EMULSIFIED |
| FAMILY BRAND | MAGNAFLUX | | BLACK LGHT8171 | <input type="checkbox"/> OUTPUT > 1000 μ W/CM ² | <input type="checkbox"/> AMBIENT < 2 fc |
| PENETRANTZL67 | MINIMUM DWELL TIME | 45 MIN. | LIGHTING EQUIP. | <input type="checkbox"/> FLASHLIGHT | <input type="checkbox"/> TROUBLELIGHT |
| PENETRANT REMOVER H2O | MINIMUM DRY TIME | >10 MIN. | OTHER | CAL MAY 1 08 | <input type="checkbox"/> OUTPUT > 100 fc @ SURFACE |
| DEVELOPER SKDS2 | MINIMUM DWELL TIME | 10 MIN. | LIGHT METER S/N | | CAL DUE DATE |
| DEVELOPER TYPE | <input checked="" type="checkbox"/> NON AQUEOUS | <input type="checkbox"/> AQUEOUS | <input type="checkbox"/> DRY | | |

TEST SURFACE

| | | | | | |
|---------------------|--|---|--|---------------------------------------|--|
| SURFACE CONDITION | <input type="checkbox"/> AS GROUND | <input type="checkbox"/> AS WELDED | <input type="checkbox"/> MACHINED | <input type="checkbox"/> SHOT BLASTED | <input checked="" type="checkbox"/> CLEAN BARE METAL |
| SURFACE TEMPERATURE | <input type="checkbox"/> < - 4°C/ 20°F | <input type="checkbox"/> - 4°C/ 20°F TO 10°C/50°F | <input type="checkbox"/> 10°C/50°F TO 52°C/125°F | <input type="checkbox"/> > 52°C/125°F | |

RESULTS- (☐ METRIC ☒ IMPERIAL)

FLUORESCENT LIQUID PENETRANT INSPECTION
CARRIED OUT ON 100% EXTERNAL
SURFACE ON:

212/205 HIGH FED X TUBE JOB#: 38960, 38961.

407 HIGH AFT TUBE JOB#: 39363, 39364.

ml 08 05 26

RESULTS: NO INDICATION OF DEFECTS.
ITEMS ACCEPTABLE TO STANDARD

Scope of Services

The agreement of Acuren Group Inc. to perform services extends only to those services provided for in writing. Under no circumstances shall such services extend beyond the performance of the requested services. It is expressly understood that all descriptions, comments and expressions of opinion reflect the opinions or observations of Acuren Group Inc. based on information and assumptions supplied by the owner operator and are not intended nor can they be construed as representations or warranties. Acuren Group Inc. is not assuming any responsibilities of the owner operator and the owner operator retains complete responsibility for the engineering, manufacture, repair and use decisions as a result of the data or other information provided by Acuren Group Inc. In no event shall Acuren Group Inc.'s liability in respect of the services referred to herein exceed the amount paid for such services.

Standard of Care

When performing the services provided, Acuren Group Inc. uses the degree, care and skill ordinarily exercised under similar circumstances by others performing such services in the same or similar locality. No other warranty, expressed or implied, is made or intended by Acuren Group Inc.

SIGNATURES

| | | |
|-------------------------|----------------------------|---------------------|
| CLIENT REPRESENTATIVE | | DTR # E 19671 |
| TECHNICIAN (SIGNATURE): | | SIGNATURE |
| (PRINT): | JASON HEWETT | REPORT REVIEWED BY: |
| | 1 ST TECHNICIAN | NAME |
| | CGSB LEVEL 2 SNT LEVEL | INITIALS |
| | CGSB REG. No 6156 | |
| | 2 ND TECHNICIAN | |
| | CGSB LEVEL SNT LEVEL | |
| | CGSB REG. No | |

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